Sheet fed Print Production Survey

				Run Speed (IPH)			Make Ready Time			Wash Up (Time)
Press Manufacturer	Size	Units	Max IPH	Simple	Average	Difficult	Simple	Average	Difficult	All
e.g. Komori	**28x40**	**6**	**18000**	**15000**	**14000**	**12000**	**.2**	**.4**	**.5**	**.25**

List your **target** numbers for each press and category
Measure your time in **fractions of an hour**
List only sheetfed presses
Limit to presses manufactures in 1997 or newer
Simple- including loose register, 60% ink coverage or less
Average- including 4 color process work, or up to 6 colors, no large solids or no more than 300% total ink coverage
Difficult – including critical color, or tight register front to back, or large solids, and/over 300% total ink coverage

Reset

Fractions of Hr	Time
0.1	6min
0.2	12min
0.25	15min
0.3	18min
0.4	24min
0.5	30min
0.6	36min
0.7	42min
0.75	45min
0.8	48min
0.9	54min
1	60min

Submit